WALSIN TECHNOLOGY CORPORATION



SAFETY STANDARDS REGULATED, REINFORCED **INSULATION TYPE, AH SERIES**

POE-D10-00-E-26

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PRODUCT SPECIFICATION PRODUCT: CERAMIC DISC CAPACITOR SAFETY RECOGNIZED

TYPE: AH SERIES CUSTOMER: DOC. NO.: POE-D10-00-E-26

APPROVED BY CUSTOMER



VENDOR:
☐ WALSIN TECHNOLOGY CORPORATION
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TAO-YUAN, TAIWAN
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NO.277,HONG MING ROAD,EASTERN SECTION,
GUANG ZHOU ECONOMIC AND TECHNOLOGY
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DEVELOPMENT ZONE, CHINA



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Record of change

Date	Version	Version Description							
2008.6.3	1	1. D22-00-E-01(before) → POE-D10-00-E-01(1st edition)							
2008.8.22	2	Complete lead code	21						
		2. Add last SAP code "H" for halogen and Pb free, epoxy resin	3						
2008.12.12	3	1. Complete the 13th to 17th codes of SAP P/N.	4-5						
		2. Page layout adjustment.							
2009.7.8	4	1. 1 Change PSA & POE logo to Walsin & POE logo.							
		2. Complete Marking statement.	10						
		3. Revised standard NO. of SEV, SEMKO, FIMKO, NEMKO, DEMKO and KEMA.	12						
		4. Revised recognized NO. of FIMKO, NEMKO, DEMKO and KEMA.							
2009.9.14	5	1. H0: 18.0+2.0/-1.5 revised to 18.0+2.0/-0	9						
		2. "Protrusion length": "+0.5to-1.0" revised to "2.0max (Or the end of lead wire may	9						
		be inside the tape.)"							
		3. 3. Add "250V~" under the "UL" mark according to the product's marking.	10						
2009.12.24	6	1. Marking	10						
		2. Correct X1 of recognized No by KTL.	11						
		3. Revised the Figure of impulse voltage test(Item 7.3.14) according to the standard	14						
		IEC 60384-14 ed.3							
		4. Add "1AH" code for Y1:400V marking type.	4						
2011.1.11	7	1. Review SAP P/N about diameter code: YU*AH561K100*→YU*AH561K080*	6						
201111111	,	2. Delete "AT" taping type.	4,5,8,9						
		3. Add test item "Temperature Cycle".	14						
		4. Add item 10 "Drawing of internal structure and material list"	19						
2011.5.12	8	Review the safety standards approval and recognized no.	10						
2011.5.12		2. Delete "old P/N"	5~6						
		3. Add the special marking for P/N:YP*AH102K100	9						
2012.1.30	9	Review the approval rated voltage of UL and the marking.	8~9						
2012/4/6	10	In order to improve the traceability of the product, change the date code on	8						
2012/ 1/0		capacitor body, new date code can trace back to production "Lot No."							
		1. Review the Lead diameter φ from 0.60 +0.1/-0.05mm to 0.55+/-0.05mm	5,6,7						
		2. Add"3.1Norminal parts&3.2 special for surge parts" for "3. Part	6						
		numbering/T.C/Capacitance/ Tolerance/Diameter"							
		3. In order the customer to know the round time of manufacture, change the date code	8						
2013/5/13	11	on capacitor body, new date code can know the month of manufacture.							
2010/0/10		4. Delete "No marked with "_" stand for Pb free".							
		5. Delete "When the TCC is Y5V(YV), there is a "F" between the "AH" and	8						
		capacitance code."	8						
		6. Review the Solderability time from 2 ±0.5s to 5±0.5s	11						
		1. Review the "Manufactured Date" to "Products ID" on the marking page	8						
		2. Delete "The marking can be printed on either one side or two side of coating body.							
2013/10/16	12	"and add "for SAP part number 10-11 digits ≤ '07' products" to two sides	8						
		and "for SAP part number 11-12 digits ≥ '08 products" to one side.							
		1. Review the size of SL*AH820J*** from 080 to be 090.	6						
		2. Review the terminal position of the lead wire.	7						
		3. Review the product of ID, add the code "D" for the products of Dongguan Walsin	8						
		Technology Electronics Co., Ltd.							
2014/11/5	13	4. Review the Operating Temperature Range, from "-25 to +125°C" to be "-40 to	11						
		+125°C".	11						
		5. Review the minimum packing quantity of taping code AM.	15						
		6. Review the low temperature range from -25°C to -40°C for temperature cycle test.	13						
		Review the Available lead code of Lead Configuration	5						
2016/1/27	14	2. Add the SAP P/N :YU*AH681M*.	6						
2010/1/27	17	3. Revised standard NO. of VDE, SEV, SEMKO, FIMKO, NEMKO and DEMKO.	9						
		1. Delete 6 Pf~10 Pf for P/N CH*AH***D06**, 12 Pf for P/N CH*AH120J06**							
2016/5/2	1.5		6						
2016/5/3	15	and 15 Pf~27 Pf for P/N CH*AH***J07 * *.							
	1	2. Add 10 Pf&12 Pf for P/N SL*AH***J06**	6						



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Record of change (continue)

Date	Version	Description	page
2016/11/3	16	1. Delete "CH" series.	4,6,10~13,18
2017/2/16	17	1. Add "C" code Pitch 12.5mm.	4,5
2017/3/10	18	Revise CQC Standard No.	10
2018/8/11	19	Revised standard NO. of VDE, SEV, SEMKO, FIMKO, NEMKO and DEMKO.	10
2019/2/25	20	1. Delete "3.2 Special design parts" for surge withstanding	6
2019/4/24	21	 "Protrusion length": "2.0max (Or the end of lead wire may be inside the tape.)" revised to "+0.5to-1.0 (Or the end of lead wire may be inside the tape.)" Add "AS"& "AT" taping type. Add "Soldering Recommendation" 	7~8 8 19
2019/12/11	22	 Review the Available lead code of Lead Configuration Add "8.3 Label samples" 	5 15
2021/9/9	23	1. Delete Walsin & POE logo.	1
2022/4/18	24	 Add Applied voltage in 9.1 Caution (Rating): Add 9.3.4 List of substances that affect the insulation strength of coating 	17 19
2023/5/10	25	1. Add the Special marking for P/N: YU1AH471M*/ YU1AH561M* /YU1AH681M*.	9
2023/5/26	26	Revised recognized No. of SEMKO and FIMKO.	10

Table of Contents

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1. Part number for SAP system:

(Ex.) \underline{YU} $\underline{0}$ \underline{AH} $\underline{472}$ \underline{M} $\underline{13}$ $\underline{0}$ \underline{L} $\underline{20}$ \underline{C} $\underline{0}$ \underline{H} $\underline{(1)}$ (2)-1 (2)-1 (3) (4) (5) (6) (7) (8) (9) (10) (11)

(1)Temperature characteristic (identified code)

CODE	Temperature characteristic	Cap. Change			
SL	SL	-1000~+350ppm/°C (+20°C ~+85°C)			
YP	Y5P	±10%			
YU	Y5U	-55% to +20%			
YV	Y5V	-80% ~ +30%			

- (2)-1 Rated voltage(identified by 1-figure code) $: 0 = X1:400V \sim /Y1:250V \sim$, $1=X1:400V \sim /Y1:400V \sim$
- (2)-2 Type(identified by 2-figure code): AH
- (3)Capacitance (identified by 3-figure code):EX.221=220pF
- (4)Capacitance tolerance (identified by code): J:±5%,K:±10%,M:±20%
- (5)Nominal body diameter dimension (identified by 2-figure code): 06--Dmax7.0mm, 07--Dmax8.0mm...
- (6)Internal code: 0--Normal, other code--Special control
- (7)Lead Style: Refer to "2. Mechanical".
- (8)Packing mode and lead length (identified by 2-figure code)

Taping Code	Description
AM	Ammo box and product pitch: 25.4 mm
AS	Ammo box and product pitch: 15.0 mm
	(Only for the SAP part number 11-12 digits ≤ 10)
AT	Ammo box and product pitch: 30.0 mm

Bulk Code	Description A
03	Lead length : 3.0mm SYSTEM ALLIANCE
3E	Lead length : 3.5mm
04	Lead length : 4.0mm
4E	Lead length : 4.5mm
20	Lead length: 20mm

(9)Length tolerance

Code	Description					
A	±0.5 mm	Short lead				
	(only for kink lead type)					
В	±1.0 mm	Short lead				
C	Min.	Long lead				
D	Taping special purpose	Taping				

(10)Pitch

Code	Description
0	10±1 mm
A	10±0.5 mm
С	12.5± 0.8 mm

(11)Epoxy Resin Code

Code	Description		
В	Halagan and Dh frag anavy rasin		
Н	Halogen and Pb free, epoxy resin.		



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2. Mechanical:

Encapsulation: Epoxy resin, flammability UL94 V-0

Available lead code (unit: mm):

Available lead	`		<u> </u>					
Lead type	SAP P/N (13-17)digits	Pitch (F)	Lead Length (L)	Packing	Lead Configuration			
	L03B0	10 ± 1.0	3.0 ± 1.0					
	L4EB0	10 ± 1.0	4.5 ± 1.0		D max. T max.			
	L05B0	10 ± 1.0	5.0 ± 1.0					
Total de la trans	L03BC	12.5 ± 0.8	3.0 ± 1.0	Bulk				
Lead style: Lor B Type Lor B	L4EBC	12.5 ± 0.8	4.5 ± 1.0		For L≧20mm			
	L05BC	12.5 ± 0.8	5.0 ± 1.0					
Straight lead	L20C0	10 ± 1.0	20 min.		▎ ▐ ┡╴╒╶ ┩ ┋			
	L20CC	12.5 ± 0.8	20 min.		L For L<20mm			
	BAMD0	10 ± 1.0	D C . "4 T		□ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □			
	BASD0	10 ± 1.0	Refer to "4. Taping format"	Tap. Ammo				
	BATD0	10 ± 1.0	Tormat					
	G03B0	10 ± 1.0	3.0 ± 1.0		D max.			
	G4EB0	10 ± 1.0	4.5 ± 1.0	Bulk				
Lead style : G Type G	G05B0	10 ± 1.0	5.0 ± 1.0	7 34	· i i i i i i i i i i i i i i i i i i i			
Straight lead	GAMD0	10 ± 1.0	人技位份系	21				
	GASD0	10 ± 1.0	Refer to "4. Taping format"	Tap. Ammo				
	GATD0	10 ± 1.0		回				
	D03A0	10 ± 1.0	3.0 ± 0.5	ANGE				
	D3EA0	10 ± 1.0	3.5 ± 0.5		D max.			
	D04A0	10 ± 1.0	4.0 ± 0.5	Bulk				
Lead style: D	D03AC	12.5 ± 0.8	3.0 ± 0.5	Dulk	()			
Type D	D3EAC	12.5 ± 0.8	3.5 ± 0.5	18 00	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Vertical kink	D04AC	12.5 ± 0.8	4.0 ± 0.5	ON All. III	4.0max			
lead	DAMD0	10 ± 1.0	CHNOLOGY CORPORA	M.	F F - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
	DASD0	10 ± 1.0	Refer to "4. Taping format"	Tap. Ammo	∅ d+			
	DATD0	10 ± 1.0						
	X03A0	10 ± 1.0	3.0 ± 0.5		D max. T max.			
	X3EA0	10 ± 1.0	3.5 ± 0.5					
	X04A0	10 ± 1.0	4.0 ± 0.5					
Lood style : V	X05B0	10 ± 1.0	5.0 ± 1.0	Bulk	V 1 1			
Lead style: X Type X Outside kink lead	X03AC	12.5 ± 0.8	3.0 ± 0.5	Duik	/ /			
	X3EAC	12.5 ± 0.8	3.5 ± 0.5		×+(\(\(\sigma \))			
	X04AC	12.5 ± 0.8	4.0 ± 0.5		E H H			
	X05BC	12.5 ± 0.8	5.0 ± 1.0		5.0 max.			
	XAMD0	10 ± 1.0	Refer to "4. Taping	Tap. Ammo	** ↑			
	XATD0	10 ± 1.0	format"	2 u p. 2 mmio				

^{*} Lead diameter Φd: 0.55 +/-0.05mm

^{*}e (Coating extension on leads): 3.0mm Max for straight lead style, not exceed the kink for kink lead.



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3. Part numbering/T.C/Capacitance/ Tolerance/Diameter:

SAP P/N T.C.		Capacitance(pF)	Tolerance	Dimension (unit:mm)			
SAF I/N	1.C.	Capacitance(pr)	Tolerance	D(max.)	T(max.)	F	Φd
SL*AH***J060*		10,12,15,18,20,22,24, 27,30,33, 36, 39(pF)		7.0			
SL*AH***J070*	SL*	47,50,51, 56,62(pF)	±5%	8.0			
SL*AH***J080*		68,75(pF)		9.0			
SL*AH***J090*		82,100(pF)		10.0			
YP*AH101K060*		100 pF		7.0			
YP*AH151K060*		150 pF		7.0	5.0	10±1	0.55+/-0.05
YP*AH221K060*		220 pF		7.0			
YP*AH331K060*	Y5P	330 pF	±10%	7.0			
YP*AH471K070*	131	470 pF	±10%	8.0			
YP*AH561K080*		560 pF		9.0			
YP*AH681K080*		680 pF		9.0			
YP*AH102K100*		1000 pF		11.0			
YU*AH471M060*		470 pF		7.0			
YU*AH561M060*		560 pF		7.0			
YU*AH681M060*		680 pF		7.0			
YU*AH102M070*		1000 pF		8.0			
YU*AH152M080*	Y5U	1500 pF		9.0	5.0		
YU*AH222M090*		2200 pF		10.0			
YU*AH332M110*		3300 pF	±20%	12.0		10±1	0.55+/-0.05
YU*AH392M120*		3900 pF	±2070	13.0		10±1	0.5517 0.05
YU*AH472M130*		4700 pF	F	14.0			
YV*AH102M060*	Y5V	1000pF	万月	7.0			
YV*AH152M070*		1500pF	上肌机	8.0	1		
YV*AH222M080*		2200pF	文区历;	9.0	5.5		
YV*AH332M100*		3300pF		11.0	174		
YV*AH472M110*		4700pF		12.0	517		

[•] The minimum thickness of coating (reinforced insulation) is 0.4mm.

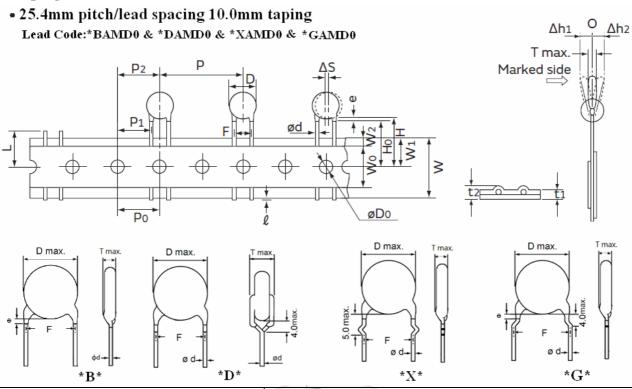




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4. Taping Format:



POE Part Numl	oer	*BAMD0 / *DAMD0 / *XAMD0/ *GAMD0
Item	Symbol	Dimensions(mm)
Pitch of component	P	25.4 ± 2
Pitch of sprocket	///P0	12.7 ± 0.3
Lead spacing	F_{μ}	10.0 ± 1.0
Length from hole center to component center	P2	PSA 12.7 ± 1.5
Length from hole center to lead	P1 P	SSIVE SYSTEM ALLIANCE 27 ± 1.5
Body diameter	D NR	See the "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter"
Deviation along tape, left or right	ΔS	0 ± 2.0
Carrier tape width	W	18.0 +1/ -0.5
Position of sprocket hole	W15//	9.0 ± 0.5
Lead distance between the kink and center of sprocket hole	НО	18.0 +2.0/-0 (For: *DAMD0 & *XAMD0 & *GAMD0)
Lead distance between the bottom of body and the center of sprocket hole	Н	20.0+1.5/-1.0 (For: *BAMD0)
Length from the terminal of the lead wire to the edge of carrier tape	ℓ	+0.5 to -1.0 (or the end of lead wire may be inside the hole-down tape.)
Diameter of sprocket hole	D0	4.0 ± 0.2
Lead diameter	φd	0.55 ±0.05
Total tape thickness	t1	0.6 ± 0.3
Total thickness, tape and lead wire	t2	1.5 max.
Deviation across tana	△ h1	2.0 max.
Deviation across tape	△ h2	2.0 max
Portion to cut in case of defect	L	11.0 max.
Hole-down tape width	W0	8.0 min
Hole-down tape distortion	W2	1.5 ± 1.5
Coating extension on leads	e	3.0mm max for straight lead style; Not exceed the kink leads for kink lead.
Body thickness	T	See the "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter"

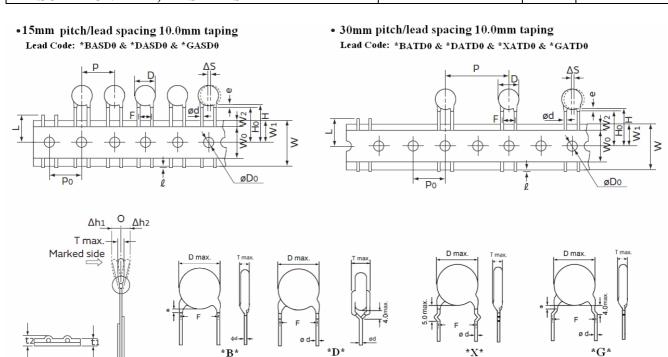


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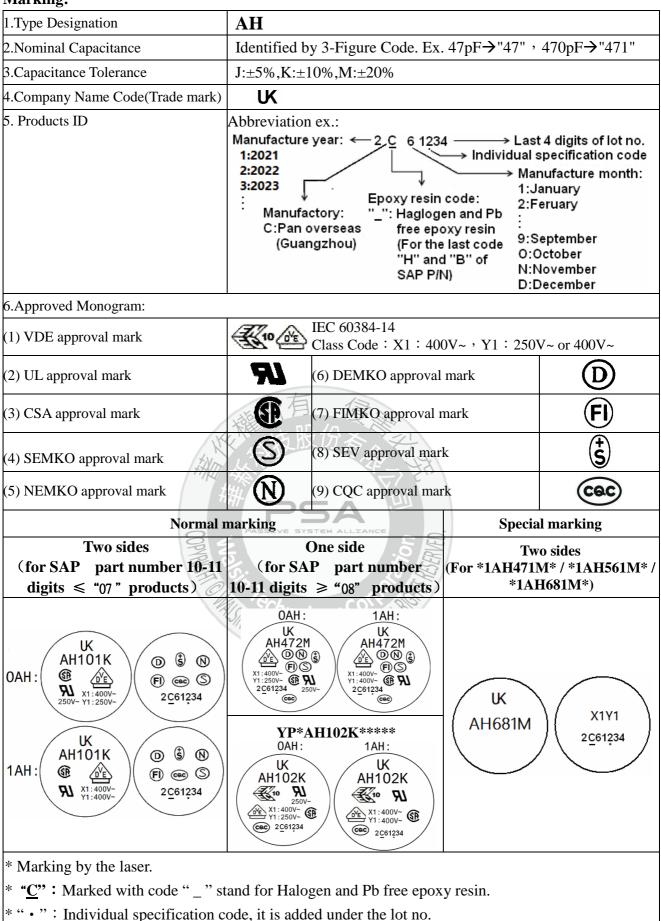
POE Part Numbe	r	*BASD0/*DASD0/*GASD0	*BATD0/*DATD0 /*GATD0/*XATD0		
Item	Symbol	Dime	ensions(mm)		
Pitch of component	P	15.0±1	30.0 ± 2		
Pitch of sprocket	P0	沿分文》。1	5.0±0.3		
Lead spacing	F		0.0±1.0		
Body diameter	D	See the "3. Part numbering/T.	C/Capacitance/ Tolerance/Diameter"		
Deviation along tape, left or right	$+ \Delta S$	וום	0 ± 2.0		
Carrier tape width	W	SA 18.	0 +1/ -0.5		
Position of sprocket hole	W1	YSTEM ALLIANCE	0.0 ± 0.5		
Lead distance between the kink and center of sprocket hole	Н0	18.0 +2.0/-0 (For: *DASD0 & *GASD0)	18.0 +2.0/-0 (For: *DATD0 & *GATD0 & *XATD0)		
Lead distance between the bottom of body and the center of sprocket hole	Alson Hickory	20.0+1.5/-1.0 (For: *BASD0)	20.0+1.5/-1.0 (For: *BATD0)		
Length from the terminal of the lead wire to the edge of carrier tape	LANOLO.	+0.5 to -1.0 (or the end of lead wire may be inside the hole-tape.)			
Diameter of sprocket hole	D0	4.0 ± 0.2			
Lead diameter	φd	0.55 ±0.05			
Total tape thickness	t1	0.6 ± 0.3			
Total thickness, tape and lead wire	t2	1.5 max.			
Deviation across tape	△ h1/△ h2	2.0 max.			
Portion to cut in case of defect	L	1	1.0 max.		
Hole-down tape width	W0		8.0 min		
Hole-down tape distortion	W2	1	$.5 \pm 1.5$		
Coating extension on leads	e	3.0 max for straight lead style; Not exceed the kink leads for lead.			
Body thickness	T	See the "3. Part numbering/T.C/Capacitance/ Tolerance/Diameter"			



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5. Marking:





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6. Scope:

THIS SPECIFICATION APPLIES TO CERAMIC INSULATED CAPACITORS DISK TYPE USED IN ELECTRONIC EQUIPMENT.

6.1Applicable safety standard

This specification applies to the VDE, SEV, SEMKO, FIMKO, NEMKO, DEMKO, KTL, UL, CSA approved ceramic capacitors disc type for antenna coupling, line-by-pass and across-the-line. X1, Y1 capacitor based on IEC60384-14. "UL, CSA recognized capacitor for across-the-line, line-by-pass" and antenna-isolation.

6.2 Safety standards approval and recognized no.

Safety Standard	Standard No.	Subclass	w.v.	Recognized No.
UL	ANSI/UL 60384-14:2013	X1	400VAC	E146544
OL.	ANOI/OL 00004 14.2010	Y1	250VAC/400VAC	L140544
CSA	IEC60384-14 (ed.4) 2013	X1	400VAC	2347971
	` ′	Y1	250VAC/400VAC	
VDE	EN 60384-14:2013/A1:2016	X1	400VAC	40001004
(ENEC)	IEC 6.384-14:2013 IEC 6.384-14:2013/AMD1:2016	Y1	250VAC/400VAC	40001804
SEV	EN 60384-14:2013 + A1:16	X1	400VAC	21.0554
SEV	EN 00384-14.2013 + A1.10	Y 1	250VAC/400VAC	21.0334
SEMKO	EN 60384-14:2013+A1	X1 .	400VAC	SE-S-1811992R1
SLVIKO	LIV 00304-14.2013 171	Y1	250VAC/400VAC	5L-5-1011//2R1
FIMKO	EN 60384-14:2013 + A1:16	$\mathcal{Y}_{\mathbf{X}_{1}}$	400VAC	FI/41697
THVIKO	EN 00304-14.2013 # A1.10	Y1	250VAC/400VAC	11/41097
NEMKO	EN 60384-14:2013;A1	X1_	400VAC	No. P18222946
TILIVIICO	EN 00304 14.2013,A1	Y1 /	250VAC/400VAC	110. 1 10222740
DEMKO	EN 60384-14:2013/A1:2016	X1	400VAC	D-07609
DEMIKO	EN 60384-14:2013	Y1	250VAC/400VAC	D-07009
COC	IEC60384-14:2013+AMDI:2016	X1:400	OVAC /Y1:400VAC	CQC03001003673
CQC	GB/T6346.14-2015	X1:400	OVAC /Y1:250VAC	CQC11001055510
	KC60384-1(2015-09)	MACX ADDON	400VAC	SU03065-14004A
KTL	KC60384-14(2015-09)	YIOMO	250VAC	SU03065-14005A
	IEC 60384-14(ed.3)	Y1	400VAC	SU03065-14006A



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7. Specification and test method:

7.1 Operating Temperature Range: -40 to +125°C

7.2 Test condition:

Test and measurement shall be made at the standard condition. (temperature $15\sim35^{\circ}$ C, relative humidity $45\sim75\%$ and atmospheric pressure $860\sim1060$ hpa). Unless otherwise specified herein.

If doubt occurred on the value of measurement, and measurement was requested by customer capacitors shall be measured at the reference condition. (temperature $20\pm2^{\circ}\text{C}$ or $25\pm2^{\circ}\text{C}$, relative humidity 60~-70% and atmospheric pressure 860~-1060hpa.)

7.3 Performance:

No	It	ems	Performance	Testing method
7.3.1	And d	earance imension rking	No visible defect, and dimensions are within specified range. To be easily legible.	The capacitor should be visually inspected for evidence of defect. Dimensions should be measured with slide calipers. The capacitor should be visually inspected.
7.3.2	1714	Between terminals	No failure.	The capacitors shall not be damage when AC4000V (rms.) are applied between the lead wires for 60sec. (Charge/Discharge current ≤ 50mA.)
7.3.3	Dielectric Strength	Body Insulation	No failure.	First, the terminals of the capacitor should be connected together. Then, a metal foil should be closely wrapped around the body of the capacitor to the distance of about 3 to 6mm from each terminal. Then, the capacitor should be inserted into a container filled with metal balls of about 1mm diameter. Finally, AC4000V (r.m.s.)<50/60Hz> is applied for 60 s between the capacitor lead wires and metal balls. (Charge/Discharge current ≤ 50mA.)
7.3.4	Insulation Resistance	Between terminals	10000MΩ or more.	The insulation resistance shall be measured with DC500±50V within 60±5sec of charging.
7.3.5	Capa	citance	Within specified tolerance.	Y5P&Y5U&Y5V: The capacitance should be measured at 20°C with 1±0.2kHz and AC5V(r.m.s.)
7.3.6		ipation tanδ) or Q	Y5P \ Y5U : D.F. \leq 2.5% Y5V : D.F. \leq 5.0% SL : 30pF&above: \geq 1000 Below 30PF: \geq 400+20×C	max. SL: The capacitance shall be measured at 25°C with 1MHz±20% and 1.0±0.2 Vrms
	_	perature acteristic	Char. Capacitance Change Y5P Within ± 10%	The capacitance measurement shall be made at each step specified in Table 1.
			Y5U Within $\pm \frac{20}{55}\%$ Y5V Within $-80 \sim +30\%$	Step 1 2 3 4 5 Temp.(°C) +20±2 -25±2 +20±2 +85±2 +20±2
7.3.7			SL -1000~+350 ppm/°C (+20°C~+85°C)	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour, then placed at *1room condition for 24±2hours before measurements.
7.3.8	Solderability of Leads		Lead wire should be soldered with uniform coating on the axial direction over 3/4 of the circumferential direction.	The lead wire of capacitor should be dipped into molten solder for 5 ± 0.5 sec. The depth of immersion is up to about 1.5 to 2.0 mm from the root of lead wires. Temp. of solder: Lead Free Solder (Sn-3Ag-0.5Cu) $245\pm5^{\circ}$ C

[%] "room condition" temperature : 15~35°C, humidity : 45~75%, atmospheric pressure : 86~106kPa

[&]quot;C" expresses nominal capacitance value (pF).



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No	Iten	ıs	Performance	Testing method		
		Tensile	Lead wire shall not cut off capacitor shall not be broken.	As shown in the figure at right, fix the body of the capacitor and apply a tensile weight gradually to each lead wire in the radial direction of the capacitor up to 10N and keep it for 10±1 sec.		
7.3.9	Robustness of Terminations	Bending	Lead wire shall not cut off. Capacitor shall not be broken.	With the termination in its normal position, the specimen held by its body in such a manner that the axis of the termination is vertical; a mass applying a force of 5N is the suspended from the end of the termination. The body of the specimen is then inclined, within a period of 2 to 3sethrough an angle of approximately 90 in the vertical plar and then returned to its initial position over the same period of time; this operation constitutes one bend. One ben immediately followed by a second bend in the opposite direction.		
		Appearance	No marked defect.	As shown in figure, the lead wires should be immersed in solder of 350 ± 10 °C or 260 ± 5 °C up to 1.5 to 2.0 mm from		
		I.R.	1000 MΩ min.	the root of terminal for 3.5 ± 0.5 sec (10 ± 1 sec. for 260 ± 5 °C).		
		Dielectric Strength	Per item7.3. 3	Thermal Capacitor		
7.3.10		Capacitance Change	Y5P,Y5U,Y5V: Within ±10 % SL.: Within±2.5% or ±0.25pF,Whichever is large.	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at *1 room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at *1 room condition.		
			No marked defect.	First the capacitor should be stored at $120+0/-5$ °C for $60+0/-5$ sec. Then , as in figure , the lead wires should be immersed solder of $260+0/-5$ °C up to 1.5 to 2.0 mm from the root of terminal for $7.5+0/-1$ sec. Thermal Screen 1.5 to 2.0 mm		
7.3.11	Soldering Effect	I.R. Dielectric	1000 MΩ min.	Molten Solder		
	(On-Preheat)	Strength	Per item 7.3.3			
		Capacitance Change	Y5P,Y5U,Y5V: Within ±10 % SL: Within±2.5% or ±0.25pF,Whichever is large.	Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at *1room condition for 24±2hours before initial measurements. Post-treatment: Capacitor shall be stored for 1 to 2hours at *1room condition.		

 [&]quot;room condition" temperature : 15~35℃, humidity : 45~75%, atmospheric pressure : 86~106kPa

[&]quot;C" expresses nominal capacitance value (pF).



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No	Iten	ns	Performance	Testing method
		Appearance	No marked defect.	Set the capacitor for 500 ± 12 hours at $40\pm2^{\circ}$ C in 90 to 95%
7.3.12	Humidity (Under steady	Capacitance Change	Y5P: Within ±10% Y5U: Within ±20% Y5V: Within ±30% SL: Within±2.5% or ±0.25pF,Whichever is large.	relative humidity. Then capacitor shall be stored for 1 to 2 hours at *1room condition. Pre-treatment:
	State)	D.F.	Y5P,Y5U: 5.0% max. Y5V: 7.5% max.	placed at*1room condition for 24±2hours. Post-treatment:
		Q	SL: $Q \ge 100+10 \times C/3 (C < 30pF)$ $Q \ge 200 (C \ge 30pF)$	Capacitor shall be stored for 1 to 2hours at *1room condition. Apply the rated voltage for 500±12 hours at 40±2°C in
7.3.13	Humidity Loading	I.R.	Y5P&Y5U&Y5V: 3000MΩ min. SL: 1000MΩ min.	90 to 95% relative humidity Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at*1room condition for 24±2hours.
		Dielectric Strength	Per Item 7.3.3	Post-treatment: Capacitor shall be stored for 1 to 2hours at *1room condition.
		Appearance	No marked defect.	Impulse Voltage Each individual capacitor shall be subjected to 8kV
		Capacitance Change	Y5P&Y5U&Y5V: Within ±20% SL: Within±3% or ±0.3pF,Whichever is large.	impulses for three times. After the capacitors are applied to life test. Vp Ogyp Ogyp
		I.R.	3000MΩ min. SL: 1000MΩ min.	0.01 1.2 46 0.1 1.5 47
7.3.14	Life	Dielectric Strength	Per Item 7.3.3	The specimen capacitors are placed in a circulating air oven for a period of 1000 hours. The air in the oven is maintained at a temperature of 125±3°C. Throughout the test, the capacitors are subjected to an AC425Vrms.(for 0AH type) or AC680Vrms.(for 1AH type) alternating voltage of mains frequency. Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at*1 room condition for 24±2 hours. Post-treatment: Capacitor shall be stored for 1 to 2 hours at *1 room condition.

[%] "room condition" temperature : 15~35°C , humidity : 45~75%,atmospheric pressure : 86~106kPa

[&]quot;C" expresses nominal capacitance value (pF).



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No	1	 Items	Performance	Testing method
7.3.15		Active	The cheesecloth shall not be on fire.	The specimens shall be individually wrapped in at least one but more than two complete layers of cheesecloth. The specimens shall be subjected to 20 discharges. The interval between successive discharges shall be 5 sec. The UAC shall be maintained for 2 min after the last discharge. C1,2:1µF±10% C1,2:1µF±10% C3:0.033µF±5% 10kV C4:3µF±5% 10kV C5:0.033µF±5% 10kV C6:3µF±5% 10kV C7:0.02±2% C8:0.033µF±5% 10kV C9:0.033µF±5% 10kV C9:0.034µF±5% 10kV C9:0.034µ
7.3.16	Passive	Flammability	The burning time shall not be exceeded the time 30 sec. The tissue paper shall not ignite.	The capacitor under test shall be held in the position which best promotes burning. Each specimen shall only be exposed once to flame. Time of exposure to flame: 30sec. Length of flame: 12±1mm Gas burner: Length 35mm min. Inside Dia.: 0.5±0.1mm Outside Dia.: 0.9mm max. Gas: Butane gas Purity 95% min. Test specimen
	<u></u>	Appearance	No marked defect	The capacitor should be subjected to 5 temperature cycles, <temperature 5cycles="" cycle="" time:=""></temperature>
7.3.17	Temperat ure Cycle	$\begin{array}{c c} SL & \leq \pm 3\% & C \\ Y5P & \leq \pm 10\% & D \\ V5U & & & \\ \end{array}$	DF / Q \geq 275+5/2C (C < 30pF) \geq 350 (C \geq 30pF) $F \leq$ 5.0% \leq 3000MΩ min.	Step Temperature(°C) Time(min) 1 -40+0/-3 30 2 Room temp. 3 3 125+3/-0 30 4 Room temp. 3 Pre-treatment: Capacitor shall be stored at 125±2°C for 1hour.then placed at* 1 room condition for 24±2hours. Post-treatment: Capacitor shall be stored for 1 to 2hours at *1 room condition.

[&]quot;room condition" temperature : $15\sim35^{\circ}$ C, humidity : $45\sim75\%$, atmospheric pressure : $86\sim106$ kPa

[&]quot;C" expresses nominal capacitance value (pF).

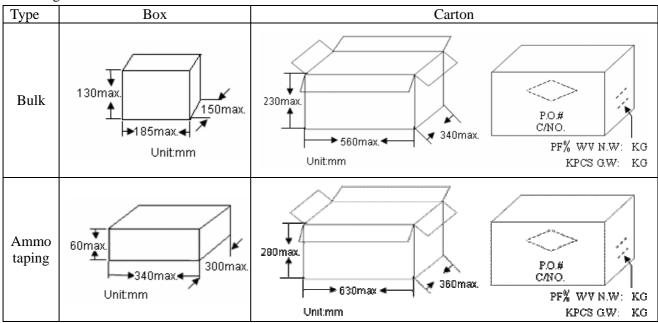


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8. Packing Baggage:

8.1 Packing size:



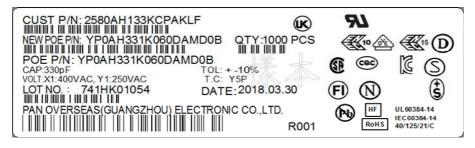
8.2 Packing quantity:

Packing type	The code of 14th to 15th in SAP P/N	MPQ (Kpcs/Box)	Remark
	AM (The size code ≤ 11)	1	F=10mm
	AM (The size code ≥ 12)	0.5	(Code -17th"A" or "0")
Taping	AM(Code -17th"C")	0.5	F=12.5mm
	+AS	1	
	AT PSA	0.5	

PASSIVE SYSTEM ALLIANCE

Packing type	Lead length	Size code of 10th to 11th in SAP P/N	MPQ (Kpcs/Bag)	Kpcs/Box
	Long lead	06~12	0.5	1.5
	(L≧20mm)	13-15 CO	0.5	1
Bulk	Short lead	06~14	0.5	2
	(L < 20mm)	THOLOGY GRADIAN	0.2	1
	All	16	0.2	1

8.3 Label samples





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9. Notices:

9.1 Caution (Rating):

(1). Operating Voltage

Be sure to maintain the Vp-p value of the applied voltage or the Vo-p which contains DC bias within the rated voltage range.

When the voltage is started to apply to the circuit or it is stopped applying, the irregular voltage may be generated for a transit period because of resonance or switching. Be sure to use a capacitor within rated voltage containing this irregular voltage.

Voltage	DC Voltage	DC+AC Voltage	AC Voltage
Positional measurement	Vo-p	V0-p	Vp-p

(2). Operating Temperature and Self-generated Heat

Keep the surface temperature of a capacitor below the upper limit of its rated operating temperature range. Be sure to take into account the heat generated by the capacitor itself.

(3). Test condition for withstanding Voltage

I. Test Equipment

Test equipment for AC withstanding voltage shall be used with the performance of the wave similar to 50/60 Hz sine waves.

If the distorted sine wave or over load exceeding the specified voltage value is applied, the defective may be caused.

Voltage Applied Method

When the withstanding voltage is applied, capacitor's lead or terminal shall be firmly connected to the output of the withstanding voltage test equipment, and then the voltage shall be raised from near zero to the test voltage.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, test voltage should be applied with the *zero cross. At the end of the test time, the test voltage shall be reduced to near zero, and then capacitor's lead or terminal shall be taken off the output of the withstanding voltage test Voltage sine wave equipment.

If the test voltage without the raise from near zero voltage would be applied directly to capacitor, the surge voltage may arise, and therefore, the defective may be caused.

0V zero cross

ZERO CROSS is the point where voltage sine wave pass 0V.- See the right figure.



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III. Applied voltage

The voltages of Table shall be applied between the respective measuring points of 1 min for qualification approval and periodic testing and for a period of not less than 1 s for lot-by-lot quality conformance testing, a voltage proof test such as Test C shall be carried out only for qualification approval tests and periodic tests;

Attention is drawn to the fact that repetition of the voltage proof test by the user may damage the capacitor. If repetition of the voltage proof test is made by the user, the applied voltage should not be greater than 66 % of the test voltage specified in Table .

Table -Voltage proof

Class	Range of rated voltages	Test A	Test B or Test C
X1	≤1 000 V	4,3 UR (d.c.) c	2 <i>U</i> R + 1 500 V (a.c.) with a minimum of 2 000 V (a.c.) a
Y1	≤500 V	4 000 V (a.c.)	4 000 V (a.c.)

a For Delta and T-connected capacitor units according to Figures 5b and 5c, the test voltage for terminals to case shall be the appropriate test voltage for the Y-capacitors. b The UR in this d.c. test is the rated a.c.voltage value.

Note:

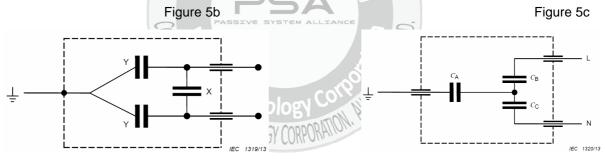
Test A - Between terminations

Test B - Internal insulation

Test C – External insulation (applicable only to insulated capacitors in nonmetallic case or in insulated metal case)

Figure 5b - Delta by-pass capacitor (in metallic housing)

Figure 5c – Example of a T-connected by-pass capacitor (in non-metallic housing)



*For capacitors with non-metallic housings, the earth connection is brought out as a separate termination as is shown in Figure 5c.

(4). Fail-Safe

When capacitor would be broken, failure may result in a short circuit. Be sure to provide an appropriate fail-safe function like a fuse on your product if failure would follow an electric shock, fire or fume.

Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used.



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9.2 Caution (Storage and operating condition):

Operating and storage environment

The insulating coating of capacitors does not form a perfect seal; therefore, do not use or store capacitors in a corrosive atmosphere, especially where chloride gas, sulfide gas, acid, alkali, salt or the like are present. And avoid exposure to moisture. Before cleaning, bonding, or molding this product, verify that these processes do not affect product quality by testing the performance of a cleaned, bonded or molded product in the intended equipment. Store the capacitors where the temperature and relative humidity do not exceed -10 to 40 degrees centigrade and 15 to 85 % for 6 months maximum and use within the period after receiving the capacitors.

"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used."

9.3 Caution (Soldering and Mounting):

9.3.1 Vibration and impact:

Do not expose a capacitor or its leads to excessive shock or vibration during use.

9.3.2 Soldering

When soldering this product to a PCB/PWB, do not exceed the solder heat resistance specification of the capacitor. Subjecting this product to excessive heating could melt the internal junction solder and may result in thermal shocks that can crack the ceramic element.

When soldering capacitor with a soldering iron, it should be performed in following conditions.

Temperature of iron-tip: 400 degrees C. max.

Soldering iron wattage: 50W max.

Soldering time: 3.5 sec. max.

9.3.3 Cleaning (ultrasonic cleaning):

To perform ultrasonic cleaning, observe the following conditions.

Rinse bath capacity: Output of 20 watts per liter or less.

Rinsing time:5 min maximum.

Do not vibrate the PCB/PWB directly.

Excessive ultrasonic cleaning may lead to fatigue destruction of the lead wires.

"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used."



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9.3.4 List of substances that affect the insulation strength of coating:

Epoxy resin solvent

Category	Model			
Ketone	Acetone	Butanone	Cyclohexanone	
Esters	Ethyl acetate	Dibutyl phthalate		
Chlorinated hydrocarbons	Dichloromethane			

Epoxy resin thinner

Category		Model		
		HK-66 (Alkyl glycidyl ether)		
	Simple function group	501 (Butyl glycidyl ether)		
		690 (Phenyl Glycidyl Ether)		
		AGE (C12-14Aliphatic Polyalcohol Glycidyl Ether)		
		692 (Benzyl G	lycidyl Ether)	
Reactive diluentactivated thinner	Two functional groups	D-678 (Neop	entyl glycol diglycidyl ether)	
		622 (1,4-Butanediol diglycidyl ether)		
		669 (Ethylene glycol diglycidyl ether)		
		X-632 (Polypropylene glycol diglycidyl ether)		
		X-652 (1,6-Hexadiol diglycidyl ether)		
		D-691Epoxypropane o-methylphenyl ether		
		Anhydrous	Toluene	
		ethanol	Torucito	
	水石 信	Ethyl acetate	Dimethylbenzene	
Non-activated thinner 股份		Dimethyl	Butyl acetate	
		formamide	Daiji acciaic	
		Acetone	Styrene	
		-Polyol	Benzyl alcohol	

Note: The above substances should not contact the coating of the product body, otherwise it will affect the insulation strength of the product

9.4 Caution (Handling):

Vibration and impact

Do not expose a capacitor or its leads to excessive shock or vibration during use.

"Failure to follow the above cautions may result, worst case, in a short circuit and cause fuming or partial dispersion when the product is used."



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10. Soldering Recommendation:

10.1 Wave Soldering Profile:

- Temperature conditions of the flow is recommended as shown in the chart
- Must implement the pre-heat
- Maximum peak flow temperature is recommended 265°C
- \bullet Time "T" implement in the chart recommended within 20 sec. it temperature exceed 200°C
- Take care with the flow solder not to touch the capacitor body directly at mounting

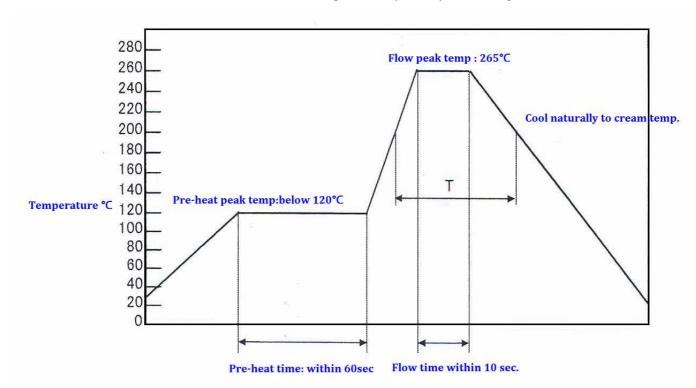


Chart to show flow recommended temp

10.2 Recommended Reworking Conditions with Soldering Iron:

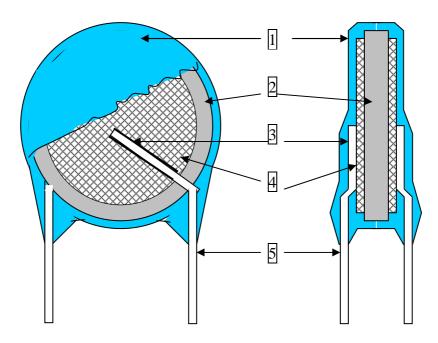
- Temperature of iron-tip: 400 degrees C. max.
- Soldering iron wattage: 50W max.
- Soldering time: 3.5 sec. max.
- Distance from coating body: 2 mm (min.)

10.3 Reflow-Soldering: Lead Ceramic Cap. should not be soldered by reflow-soldering.



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11. Drawing of internal structure and material list:



Remarks:

No.	Part name	Material	Model/Type	Component
1	Insulation Coating	Epoxy polymer	EF-150 PCE-300 ECP-357	Epoxy resin、Pigment (Blue / UL 94 V-0) The minimum thickness of coating (reinforced insulation) is 0.4mm
2	Dielectric Element	Ceramic	5	SL: SrCO3/TiO2/Bi2O3/CaCO3 Y5P: BaTiO3/Bi2O3/SnO2/CeO2 Y5U: BaTiO3/ZrO2/ CaCO3 Y5V: BaTiO3/ WO3/ CeO2
3	Solder	Tin-silver	Sn96.5-Ag3-Cu0.5	Sn96.5-Ag3-Cu0.5
4	Electrodes	Ag	SP-160PL SP-260PL	Silver · Glass frit
5	Leads wire	Tinned copper clad steel wire	0.55±0.05mm	Substrate metal: Fe & Cu Surface plating: Sn 100%(3~7μm)